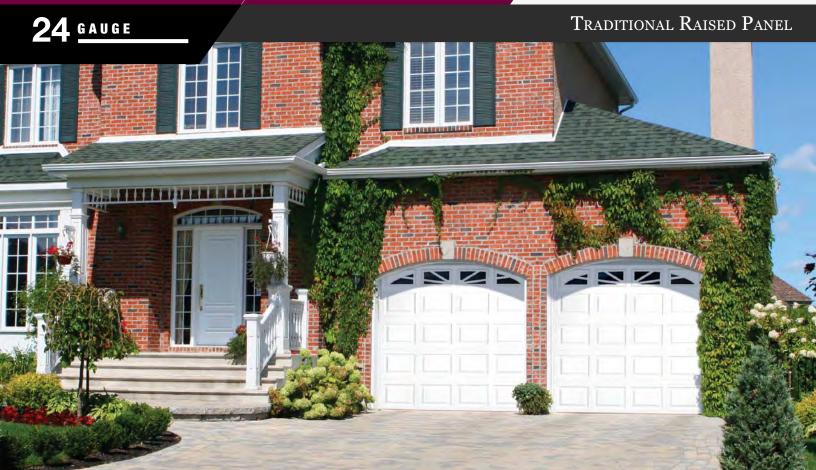


# 411 INSULATED







PAINT 1.0 PAINT EFFICIENCY 6.85 R-VALUE INTERIOR VINYL SKIN

Constructed of top quality materials, highly detailed raised panel, deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

## TRADITIONAL RAISED PANEL

410/411 STANDARD FEATURES

## 24 GAUGE METAL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

## 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel, and long life.

## ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.

## 19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal styles give strong rigid support for all hinges, rollers and operator attachment.

## STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.

## TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain and snow.

## RIGID ALUMINUM RETAINER

Provides added strength while securing replaceable u-shaped bottom weatherstrip to help keep the elements out.

411 ADDITIONAL FEATURES

## **R VALUE 6.85 INSULATION**

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

## CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

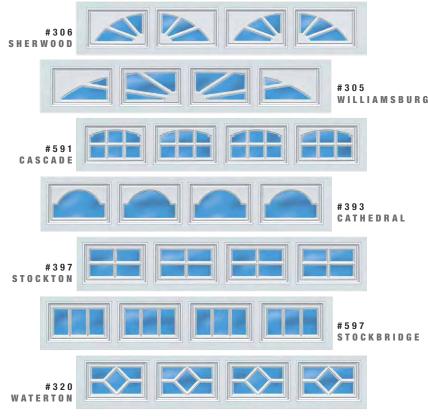
## HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door.

## COLORS



## AVAILABLE WINDOWS

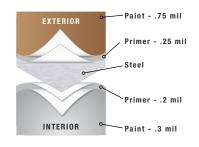


NOT ALL GLAZING OPTIONS MAY BE AVAILABLE FROM ALL DISTRIBUTORS.

## SIZES AVAILABLE

SIZES AVAIL	ADLE						
DOOR WIDTH	PANELS WIDE	HEIGHTS	AVAILABLE:	6'6" 6'9"	7'0" 7'6	6" 7'9"	8'0"
81, 91							
10'							
12'							
14', 15'							
16', 17', 18'							
201, 221							
•••••	• • • • • • • • • • • • • • • • • • • •		• • • • • • • • • • • • • • • • • • • •			· · · · · ·	
CONSTRUCTI	0 N		PAINT LAYE	RS			





Your Local Authorized Dealer:



To view this product online:















430

1.0
MIL

431

1.0
MIL
INTERIOR

6.85
R-VALUE

VINYL

Constructed of top quality materials, highly detailed grooved panel, deep pebblegrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

## GROOVED PANEL

430/431 standard features

## 24 GAUGE METAL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

## 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel, and long life.

## ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.

## 19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal styles give strong rigid support for all hinges, rollers and operator attachment.

## STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.

## TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain and snow.

## RIGID ALUMINUM RETAINER

Provides added strength while securing replaceable u-shaped bottom weatherstrip to help keep the elements out.

431 ADDITIONAL FEATURES

## **R VALUE 6.85 INSULATION**

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

## CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

## HIGH IMPACT PLASTIC BACK COVER

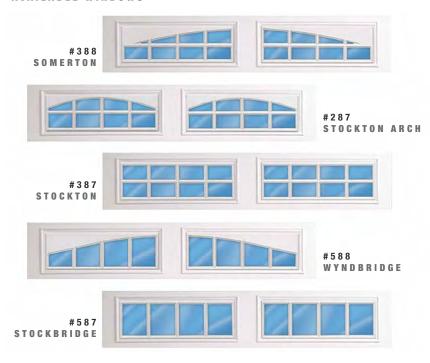
Protects the insulation, and enhances the interior look of your garage door.

# COLORS WHITE SANDSTONE BROWN

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Your Local Authorized Dealer:

## AVAILABLE WINDOWS



Not all glazing options may be available from all distributors. No glazing on 18" sections.

## SIZES AVAILABLE

DOOR WIDTH	PANELS WIDE	HEIGHTS	AVAILABLE:	6'6"	6'9"	7'0"	7'6"	7'9"	8'0"
8', 9', 10'									
12', 14', 15'									
16', 17', 18'									
20', 22'									

## CONSTRUCTION PAINT LAYERS



To view this product online:



DESERT TAN



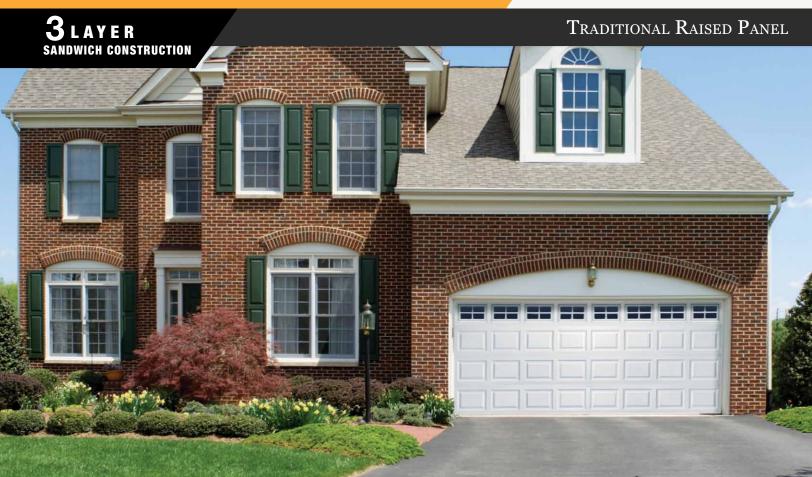


BROCHURE COLOR

MAY VARY FROM ACTUAL PRODUCT.

## 3610 INSULATED SANDWICH







3610



2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed raised panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.



## TRADITIONAL RAISED PANEL

## STANDARD FEATURES

## 26 GAUGE METAL

Hot dipped galvanized steel construction provides superior strength and durability.

## 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel, and long life.

## 20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts and step plates.

## TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain and snow.

## RIGID ALUMINUM RETAINER

Provides added strength while securing replaceable u-shaped bottom weatherstrip to help keep the elements out.

## R VALUE 10.25 INSULATION

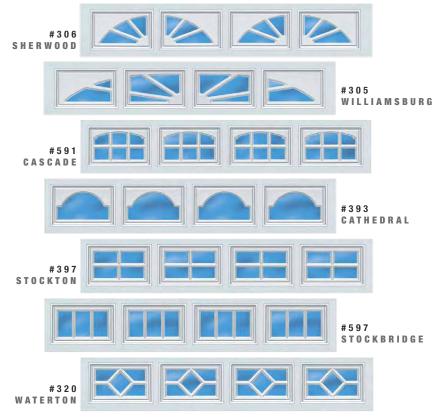
Sandwich type construction with polystyrene insulation pressure bonded between two sheets of 26 gauge hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

## CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

# COLORS WHITE SANDSTONE ALMOND BROWN DESERT TAN BROCHURE COLOR MAY VARY FROM ACTUAL PRODUCT.

## AVAILABLE WINDOWS

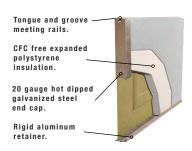


NOT ALL GLAZING OPTIONS MAY BE AVAILABLE FROM ALL DISTRIBUTORS.

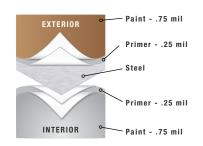
## SIZES AVAILABLE

DOOR WIDTH	PANELS WIDE	HEIGHTS	AVAILABLE	: 6'6"	6'9"	7'0"	7'6"	7'9"	8'0"
8', 9'									
10¹									
12'									
14', 15'									
16', 17', 18'									
20', 22'									
24'									

## CONSTRUCTION



## PAINT LAYERS



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## 3690 INSULATED SANDWICH







3690



2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed raised ranch panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.



## RAISED RANCH PANEL

## STANDARD FEATURES

## 26 GAUGE METAL

Hot dipped galvanized steel construction provides superior strength and durability.

## 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel, and long life.

## 20 GAUGE HOT DIPPED GALVANIZED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts and step plates.

## TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain and snow.

## RIGID ALUMINUM RETAINER

Provides added strength while securing replaceable u-shaped bottom weatherstrip to help keep the elements out.

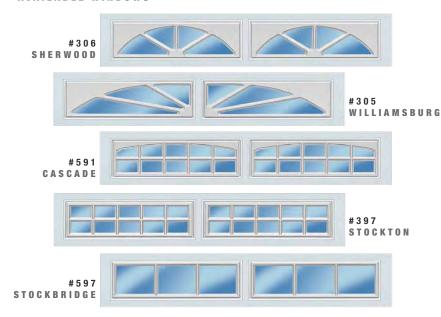
## R VALUE 10.25 INSULATION

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of 26 gauge hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

## CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

## AVAILABLE WINDOWS



NOT ALL GLAZING OPTIONS MAY BE AVAILABLE FROM ALL DISTRIBUTORS.

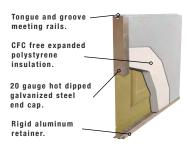
## SIZES AVAILABLE

DOOR WIDTH	PANELS WIDE HEIGHTS AVAILABLE: 6'6" 6'9" 7'0" 7'6" 7'9" 8'0"
8', 9', 10'	
12', 14'	
15', 16', 17', 18'	
20', 22'	
24'	

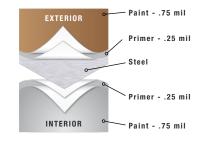
## COLORS



## CONSTRUCTION



## PAINT LAYERS



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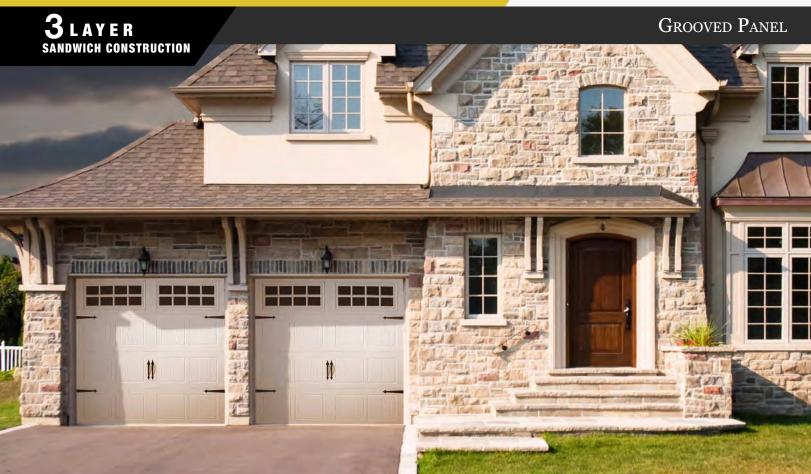






## 3630







3630



2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed grooved panel, deep pebblegrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

## GROOVED PANEL

## STANDARD FEATURES

## 26 GAUGE METAL

Hot dipped galvanized steel construction provides superior strength and durability.

## 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel, and long life.

## 20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts and step plates.

## TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain and snow.

## RIGID ALUMINUM RETAINER

Provides added strength while securing replaceable u-shaped bottom weatherstrip to help keep the elements out.

## R VALUE 10.25 INSULATION

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of 26 gauge hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

## CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

## AVAILABLE WINDOWS

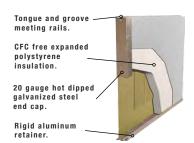


NOT ALL GLAZING OPTIONS MAY BE AVAILABLE FROM ALL DISTRIBUTORS. No glazing on 18" sections.

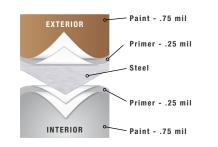
## SIZES AVAILABLE

DOOR WIDTH	PANELS WIDE	HEIGHTS	AVAILABLE:	6'6"	6'9"	7'0"	7'6"	7'9"	8'0"
8', 9', 10'									
12', 14', 15'									
16', 17', 18'									
201, 221									

## CONSTRUCTION



## PAINT LAYERS





Your Local Authorized Dealer:

PhoenixGarageDoors.ca 905 836 0727, 416 241 9265 To view this product online:





